

# QUAD 33-303 service supplement

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#### General

For ease of servicing the Quad 33 and 303 units have been divided as far as possible into the clearly defined separate blocks shown within the dotted lines in the circuit diagrams. Of these, five in the control unit are plug-in modules and three in the power amplifier are hinged to provide access to both sides. All are easily replaced if necessary (see photographs).

A brief description of the circuit will assist logical fault finding.

#### **QUAD 33**

The Disc input is fed directly into the Disc Adaptor board (M.12021) where it passes through one of four circuits (three are normally wired leaving one blank) depending on which edge is inserted into the socket. Trying another edge may help in fault location but note that some components are common to more than one edge. The signal then passes to the Pre-amplifier board (M.12019) which is used for amplifying the Disc input only.

After the Pre-amplifier board, pushbutton switching selects either the output of this board or signals from Radio inputs, into the Tr200/Tr201 stages of the Tape Adaptor board (M12027), or from Tape via the pre-set replay level screws (see fig. 6b) of this board. Comparison of symptoms when using these three inputs can, therefore, help initially to locate a fault in this part of the circuit. Note that inputs not in use are shorted.

Signals for recording on tape are also taken from this board, via the pre-set record level screws, to pins 1 and 4 of the Tape Record socket. Pins 3 and 5 of this socket are wired in parallel with those of the Tape Replay socket for convenience when a single record/replay lead is used.

The signals from the Tape Adaptor board are then switched by the channel selection buttons (← Mon, Mon → or Stereo) to the Amplifier boards (M.12017) which are identical and therefore interchangeable.

Pressing the Tape button selects tape replay without interrupting recording of signals from any other input, but it will, of course, cut off those signals from the speakers other than via monitoring off the tape. When looking for a 'no signal' fault check that the Tape button is released.

The Cancel button bypasses all the Bass, Treble and Filter control circuits and besides providing a useful reference standard in operation, may also be helpful in locating a fault in this end of the circuit.

Throughout the unit the left-hand channel components are those nearest the front panel except for the filter coils where the order is reversed.

The pushbutton switches may be dismantled as described on page 4 but this should rarely be necessary and only under exceptional circumstances should switch cleaning fluids be used; abrasives, of course, never.

The DC supply provided on pin 4 of the output plug, derived from diode MR503, is used only as a switching supply for special installations. Its regulation is poor and it is nominally 7-8 volts at 1 milliamp maximum, intermittent rating.

#### Access to the QUAD 33

Removing the cover provides access to most of the components including the removable printed boards. Further access to the bottom boards and pushbutton switches can be obtained by removing the appropriate plug-in boards, the small knobs in the recessed sub-panel (grub screws), the front panel (4 screws) and the screws

holding the front frame of the pushbutton switch bank concerned, to the front chassis plate. The pushbutton knobs are a push fit and removing the outer two makes it easier to use a screwdriver on the pushbutton switch unit screws.

## Pushbutton Mechanisms (See Fig. 1)

The pushbutton switches used in the QUAD 33 are designed for long life and their simple mechanisms and specially plated contacts should obviate the need for any routine servicing. Should it be necessary to remove foreign particles or replace any part, however, each pushbutton slide may be removed from the front as follows:

- Release the complete switch unit and its attached printed circuit board from the control unit as described above.
- 2. Ensure the pushbutton to be removed is in the relaxed position.
- Pull the bronze clip towards the button against the spring and turn it through 90° so that its side flanges rest on the front of the switch stator moulding and is held there by the compression spring.
- While depressing the button slightly, gently remove the U shaped wire link exposed in 3 above. Then release the pressure on the button.
- 5. The inner nylon moulding may now be gently with-drawn taking care not to dislodge the moving contacts on their springs. If the switch concerned is one of an inter-dependent bank it is necessary to release the latch-bar by holding one of the other buttons of that bank fully depressed while withdrawing the slide of the button to be removed.

 Re-assemble in the reverse order ensuring that the longer side flange of the bronze clip rests on the U shaped wire link and that the shorter side flange snaps into the slot between the underside of the body moulding and the metal frame of the switch.

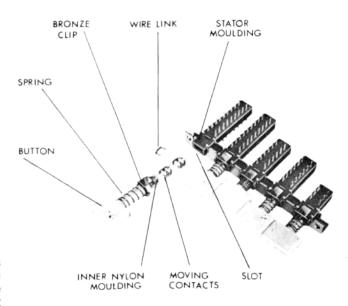


Fig. 1 Dismantling the push buttons

#### **QUAD 303**

The QUAD 303 comprises two separate identical circuits and a common power supply. The whole of each amplifier except the output transistors and  $2000\mu$  output feed capacitor, is carried on a hinged printed board (M.12038) and the power supply regulator circuit on another (M.12035). The bottom transistors on the heat sink and the printed circuit board nearest the front panel belong to the left-hand channel amplifier.

### **Output Stage**

Each 'triple' configuration is the equivalent of a single transistor of exceptional performance. Thus Tr103, Tr105 and Tr1 can be drawn as an NPN device E1, and Tr104, Tr106 and Tr2 as a PNP device E2, each assumed to incorporate the associated resistors of these circuits. (See Fig. 2).

## **Driver Stage**

The sole purpose of MR100, MR101 and R114 is to limit Tr102 current to about 7mA and these components may be ignored at this stage. The remainder of the Tr100, Tr101 and Tr102 circuitry may be regarded as a single device E3, provided the voltage across C101 remains constant at 9 volts. (See Fig. 2).

## Simplified Circuit

Substituting these three equivalents and regarding MR103 and MR 104 as a battery providing steady bias, produces Fig. 2:

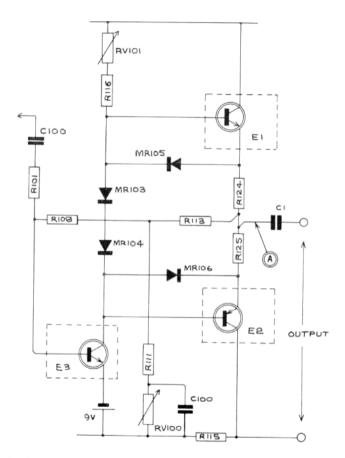


Fig. 2 Simplified circuit, Quad 303

The whole amplifier is enclosed in a DC feedback loop via R113, R111, R110 and RV100, which stabilises the centre point of the output stage (point A) by determining the base voltage of Tr100 with respect to the emitter potential set by R104, R102.

The AC gain is set by the ratios of R113/R111 and R101/R108.

RV101 controls the quiescent current of the output stage (see Setting Up). This should lie between 5 and 10 mA with no signal input to the amplifier.

Each output transistor is protected from passing excessive current by the limiting action of three of the four diodes MR103-MR106, which may be regarded as ·65 volt limit batteries. Tr1 is protected by MR105, 103 and 104 and Tr2 by MR103, 104 and 106, and the maximum voltage which can be developed in either R124 or R125 is 1·3 volts or 4·3 amps in 0·3 ohm.

If RV100 controls the voltage of point A correctly it is likely that all the transistors are working.

If E3 is cut off (by shorting Tr102 base to earth) point A should rise to HT rail voltage. If it is turned on (by shorting Tr101 base to earth) point A should fall almost to earth, say +2 to +3 volts. These two tests check the normal functioning of the circuit and may help to pinpoint a fault affecting the voltage at A.

An open circuit in MR103 or MR104 would probably be accompanied by damage to one or more of Tr102, Tr103,

Tr104, Tr105, Tr106, Tr1 and Tr2. In addition the power supply and regulator circuit should be checked.

## Regulator Board

The Regulator Tr3 is in the negative lead of the supply and is controlled by Tr201 which in turn is controlled by Tr200. If the supply voltage rises the voltage across R204 rises while that across the zener MR201 remains constant. This turns off Tr200, Tr201 and Tr3 and reduces the terminal voltage.

As this form of regulator is not self-starting, R200, R201 and MR200 are including to ensure that the terminal voltage never falls below half the input voltage.

RV200 sets the base voltage of Tr200 and therefore the regulated terminal voltage.

## Setting Up

- 1. Ensure the mains voltage adjustment is correctly set for the mains supply in use.
- 2. Adjust RV200 for 67 volts DC between tags 1 and 9 on one driver board.
- 3. Adjust RV100 for 33.5 volts between tags 5 and 9 on left-hand channel driver board.
- 4. Adjust RV101 for 5 to 10mA quiescent collector current measured by breaking the external lead to tag 2 of the left-hand driver board and inserting a meter in series at this point, with no signal drive.
- 5. Repeat 3 and 4 for right-hand channel.

#### **FAULT LOCATION**

There is no substitute for thinking a fault through logically from the symptoms to the cure but the following may prove helpful to service engineers not familiar with the equipment.

First carry out a superficial check of the installation, then check all the services available, ensuring that all printed circuit modules and external connectors are pushed firmly home and that the Tape button is relaxed when checking other inputs. Then from the observed symptoms, the effect of operating the controls etc., locate the fault to one unit and then to one channel or stage of that unit. If the fault appears to lie in one of the plug-in boards, change it to prove the diagnosis before changing components on it. When trying the Disc Adaptor board on another side, remember that some of the components are common to more than one position (see Fig. 4).

Satisfactory reproduction from disc proves the whole of the control unit, the power amplifier and the speakers (other than for the tape replay portion of the Tape Adaptor board) leaving only the other signal sources, viz. the radio tuner(s) and the tape recorder.

If radio and tape replay are satisfactory but not disc, try another position of the Disc Adaptor board. If this has no effect other than that expected and another pickup is not available, plug the radio tuner into the Disc input with the adaptor board in the C1 position, to prove whether the fault lies in the pickup or the control unit. If the latter, the Disc pre-amplifier board (M.12019) is suspect.

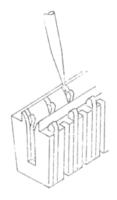
The tuner may likewise be plugged into the Tape Replay socket with the pre-set screws in the L position to prove

whether the fault lies in the recorder or the control unit Tape Adaptor board, the rest of the circuit having been checked on Radio or Disc.

If tape relay is satisfactory but not radio or disc try another Tape Adaptor board, since parts of this board used for radio and disc are not used for tape replay.

Pressing the Cancel button switches out all the Filter, Bass and Treble circuits and shows whether a fault lies in this part of the circuit or elsewhere.

To check quickly whether a no-signal condition is due to the control unit or the power amplifier, remove the interconnecting signal lead and touch the live pins (1 and 3) of the Quad 303 input with a simple probe which should produce a fairly substantial hum from both channels equally.



Intermittent contact between the plug in printed circuit boards and their sockets has been known to cause confusing symptoms of erratic operation, attributed to other factors such as pushbutton switches, solder joints etc. This can be cured by closing the gap in the socket contacts by gently inserting a tapering probe of about  $\frac{1}{8}$ " diameter between each contact and the adjacent socket wall as illustrated, on both sides of the socket.

# Summary of push-button switching

Buttons	Pressed	Circuits Selected		
—————————————————————————————————————	Disc	Both channels paralleled to derive mono signal from stereo pickup and fed to left, right or both channels according to buttons pressed		
Stereo	Disc Radio 2 or Tape	Each input fed separately to its own channel		
←Mon and/or Mon→	Radio 1	Pin 1 of Radio 1 input fed to left, right or both channels according to buttons pressed.		
Stereo	Radio 1	Pins 3 and 5 of Radio 1 input separately fed to left and right channels respectively		
	Radio 2 or Tape	Pin 3 of Radio 2 or Tape inputs fed to left channel		
←Mon * plus Stereo	Radio 2 or Tape	Pin 3 of Radio 2 or Tape inputs fed to both channels		
Mon→	Radio 2 or Tape	Pin 5 of Radio 2 or Tape inputs fed to right channel		
Mon→ * plus Stereo Radio 2 or Tape		Pin 5 of Radio 2 or Tape inputs fed to both channels		

Note: On controls units earlier than serial number 7500 combinations marked \* do not apply there being no internal provision for two channel mono Radio 2 or Tape replay

#### **Modifications**

#### QUAD 33:

- 1. before serial number 1225, the Disc and Radio inputs used the old DIN system with 3-pin sockets. Pin 1 was then the left-hand channel, pin 3 the right-hand channel and pin 2 earth.
- 2. before serial number 7500 the Radio 2 and Tape Replay inputs had no 2-channel mono switching facilities, left-and right-hand inputs being confined to their own channel only.

#### QUAD 303:

- 1. From serial number 11500, Tr107 and its associated components replaced MR103/104, enabling RV101 (quiescent current control) to vary the voltage between Tr103 and Tr104 bases without altering Tr102 collector current.
- 2. R202 was 6.8k, now 8.2k.

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Components and circuit detail may vary slightly depending on the age of the equipment. In case of doubt please refer the query to Acoustical.

Quad	anaminen	Drivor	Board M12038, Fig. 11	, , , , , , , , , , , , , , , , , , , ,				,	
Quad		Tol.	Makers reference	Stock no			4000/		
D400			Dubilier BTT or Iskra UPM	187/C	C100	·64 µ	± 100%	Mullard C426/AS/HO·64	489/A
R100	220K	±10%	Welwyn F20 or Iskra UPM	217/D	0101	200	10%	10V TCC E1070/3 or Callins	
R101 R102	22K 3·9K	± 5% + 5%	Dubilier BTT or Iskra UPM	241/A	C101	$300\mu$		SPC 9-3/1	454/A
R102	22K	$\pm 5\%$	Welwyn F20 or Iskra UPM	217/D	C102	·01 $\mu$	25%	Erie BP	506/H
R104	4.7K	± 10%	Dubilier BTT or Iskra UPM	240/F	C102	100p	+ 20%	Erie AP	528/B
R106	220	+10%	Dubilier BTT or Iskra UPM	285/A	C104	12μ	2070	50V TCC E1072/9 or Callins	
R107	2·2K	- 5%	Dubilier BTT or Iskra UPM	250/C	0104	12/2		SPC7-9/1	472/B
R108	22K	+5%	Welwyn F20 or Iskra UPM	217/D	C105	100p	$\pm 20\%$	Erie AP	528/B
R109	100	+10%	Dubilier BTT or Iskra UPM	305/F	C106	50µ		50V TCC E1070/6 or Callins	
R110	8·2K	+5%	Dubilier BTT or Iskra UPM	232/B	0,00			SPC12-9/2	460/B
R111	2·2K	+ 5%	Dubilier BTT or Iskra UPM	250/C	C107	3.3p	$\pm 20\%$	Erie AP	548/H
R112	39K	±10%	Dubilier BTT or Iskra UPM	208/M	C108	$\cdot 1 \mu$		250V TCC PMX4	495/F
R113	82K	$\pm 5\%$	Welwyn F20 or Iskra UPM	203/C	C109	1000p	20%	Erie AP	516/J
R114	100	$\pm 10\%$	Dubilier BTT or Iskra UPM	305/F	C110	1000p	$\pm 20\%$	Erie AP	516/J
R115	2.2	$\pm \frac{1}{2}\Omega$	Morganite ½W	330/A					
R116	4.7K	$\pm 10\%$	Dubilier BTT or Iskra UPM	240/F	L100			Dubilier 665 or Radiospares T/V 2	A 440/B
R117	4.7K	$\pm 10\%$	Dubilier BTT or Iskra UPM	240/F	LIOO				
R118	1 K	$\pm 10\%$	Dubilier BTT or Iskra UPM	258/E					
R119	1 K	$\pm 10\%$	Dubilier BTT or Iskra UPM	258/E	Tr100			SGS BC 154	
R120	100	±10%	Dubilier BTT or Iskra UPM	305/F 305/F	Tr101			BC 109 or BC 149 or BC 184K	
R121	100	$\pm 10\%$	Dubilier BTT or Iskra UPM	305/F 320/D	Tr102			SGS U17219	
R122	10	±10%	Dubilier BTT or Iskra UPM	307/B	Tr103			SGS U17219	
R123	68	±10%	Dubilier BTT or Iskra UPM	336/A	Tr104			SGS U17229	
R124	.3	5%	3W AMC Ltd 3W AMC Ltd	336/A	Tr105			RCA 38496 RCA 38495	
R125	.3	± 5%	Dubilier BTT or Iskra UPM	320/D	Tr106			BC 109 or BC 149 or BC 184K	
R126	10	±10% +10%	Dubilier BTT or Iskra UPM	307/B	Tr107			BC 109 01 BC 149 01 BC 104K	
R127 R128	68 10	+ 5%	Dubilier BTT	320/E					
R129	10	5%	Dubilier BTT	320/E	MR100	)		Texas Instruments 1S920	
R130	150K	+10%	Dubilier BTT or Iskra UPM	193/A	MR101			Texas Instruments 1S920	
R131	3.3K	+ 5%	Dubilier BTT or Iskra UPM	244/D	MR105	,		Texas Instruments 1S920	
R132	2·2K	± 5%	Dubilier BTT or Iskra UPM	250/C	MR106	5		Texas Instruments 1S920	
,,,,,,,									

Makers reference

Morganite type 62H

Morganite type 62H

Value Tol.

- 20%

 $\pm 20\%$ 

RV100 4:7K

RV101 2.2K

Stock no

374/A

372/B

Quad	303—Regula	ator Board M12035, Fig. 1	2		Value T	Tol.	Makers reference	Stock no
R200 R201 R202 R203 R204 R205 R206 R207	Value Tol.  10K ±10% 10K ±10% 8-2K ±5% 2-2K ±5% 10K ±10% 4-7K ±10% 10 ±10% 68 ±10%		Stock no 230/E 230/E 232/B 250/A 230/E 240/F 320/D 307/B	MR3 MR4 Tr1 Tr2 Tr3 V1 FS1			Texas Instruments 1S421 Texas Instruments 1S421R RCA 38494 RCA 38494 RCA 16012 (or 40411*) Hivac 29L 2A Antisurge (20×5mm) Beswic TDC 123 Mains Transformer (dual voltage)	
C200 C201	330p $\pm 20\%$ $2 \cdot 2\mu$	Erie AP 250V Hunts AM 3437 or Mullard C280AE/A2M2	523/C 483/A			*An a	to Drg A12085 Iternative for this circuit only	
Tr200 Tr201		SGS U17229 RCA 38495		Quad	33 Dis	sc Bo	ard M.12021, Fig. 4	
MR200 MR201		Texas Instruments 1S920 Texas Instruments 1S2120 or SGS ZE12V7		R101 R102 R103	68K ±	5% 5% 5%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	205/C 205/C 205/C
RV200	4·7K ± 20%	Morganite Type 62H		R104 R105 R106	470	±5% ±5% ±5%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	205/C 270/F 270/F
Quad	303: Genera	ıl, Fig. 10		R107 R108	220		Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	285/C 285/C
R1 R2 C1 C2 C3	$2.2K \pm 10\%$ $100K \pm 10\%$ $2000\mu$ $2000\mu$	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 100V TCC CE36E PVC/Sleeve or Callins LC13-12/1 100V TCC CE36E PVC/Sleeve or Callins LC13-12/1 100V TCC CE36E PVC/Sleeve	250/A 200/A 448/A 448/A	R109 R110 R111 R112 R113 R114 R115 R116	8·2K ± 3·3K ± 100K ± 100K ± 3·3K ± 3·	5% 5% 10% 10% 10% 10% 10%	Dubilier BTT or Iskra UPM	232/B 232/B 244/B 244/B 200/A 200/A 244/B 244/B
C4 MR1 MR2	·03µ -20+80	or Callins LC13-12/1	448/A 502/D	C101 C102 C103 C104 C105	$01\mu$ $\pm$ $029\mu$ $\pm$	10% 10% 10% 10% 10%	Hunts SLM13A Hunts SLM13A 125V Evox Type MF 125V Evox Type MF Hunts SLM50A	506/G 506/G 503/A 503/A 515/Q

C106 C107 C108	1500P ·01 μ ·01 μ	±10% ±10%	Makers reference Hunts SLM50A Hunts SLM13A Hunts SLM13A	Stock no 515/Q 506/G 506/G	C306 C307 C308 C309 C310	Value ·33μ 25μ 25μ 2000p 2000p	Tol.	Makers reference  Hunts AM 3428 or Mullard C280AE/A330K 25V TCC E1072/7 or K8156 25V TCC E1072/7 or K8156 Erie AP Epitex Insulated Erie AP Epitex Insulated	Stock no 493/A 465/G 465/G 515/E 515/E
Quad	33 P	re-amp	olifier Board M.12019, Fig		C311	50µ		12V TCC E 1072/6 or Callins	
R300	560	10%	Dubilier BTT or Iskra UPM	265/A		,		KSPC4-4/1	460/A
R301	47K	$\pm5\%$	Welwyn F20 or Iskra UPM	208/G 208/G	C312	$50\mu$		12V TCC E 1072/6 or Callins	460/A
R302	47K	±5%	Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM	195/C	0040	100		KSPC4-4/1 12V TCC E 1071/4 or Callins	400/A
R303 R304	120K 120K	± 5%	Welwyn F20 or Iskra UPM	195/C	C313	$100\mu$		KSPC7-4/1	455/C
R305	82K	-5%	Welwyn F20 or Iskra UPM	203/C					
R306	5.6K	±5%	Welwyn F20 or Iskra UPM	237/D	Tr300			BC109	
R307	5.6K	± 5%	Welwyn F20 or Iskra UPM	237/D	Tr301			BC109 BC109	
R308	82K	$\pm$ 5%	Welwyn F20 or Iskra UPM	203/C 208/G	Tr302 Tr303			BC109	
R309	47K	± 5%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	208/G	11303			50103	
R310 R311	47K 560	$\pm5\% \\ \pm10\%$	Dubilier BTT or Iskra UPM	265/A					
			Dubilier BTT or Iskra UPM	258/E	Quad	33 T	ape Bo	oard M.12027. Fig. 6	
R312 R313	1 K 1 K	±10% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	258/E 258/E				oard M.12027. Fig. 6	224/D
R312	1 K 1 K 560	$_{\pm10\%} \ \pm10\% \ \pm10\% \ $	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	258/E 258/E 265/A	R200	15K	± 5%	Dubilier BTT or Iskra UPM	224/D 209/E
R312 R313 R314 R315	1K 1K 560 3.3K	±10% ±10% ±10% ±5%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM	258/E 258/E 265/A 244/D	R200 R201	15K 33K	± 5%		209/E 241/B
R312 R313 R314 R315 R316	1K 1K 560 3·3K 3·3K	$\pm10\% \\ \pm10\% \\ \pm10\% \\ \pm5\% \\ \pm5\%$	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM	258/E 258/E 265/A 244/D 244/D	R200	15K	± 5%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	209/E 241/B 187/D
R312 R313 R314 R315 R316 R317	1K 1K 560 3·3K 3·3K 1K	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM	258/E 258/E 265/A 244/D	R200 R201 R202	15K 33K 3·9K 220K 220K	± 5% ± 5% ± 5% ± 5%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D
R312 R313 R314 R315 R316 R317 R318	1K 1K 560 3·3K 3·3K 1K 1K	$\pm10\% \\ \pm10\% \\ \pm10\% \\ \pm5\% \\ \pm5\%$	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM	258/E 258/E 265/A 244/D 244/D 258/E	R200 R201 R202 R203 R204 R205	15K 33K 3·9K 220K 220K 4·7K	± 5% ± 5% ± 5% ± 5% ± 5% ± 10%	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F
R312 R313 R314 R315 R316 R317	1K 1K 560 3·3K 3·3K 1K	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 25V TCC E1072/7 or Callins	258/E 258/E 265/A 244/D 244/D 258/E 258/E	R200 R201 R202 R203 R204 R205 R206	15K 33K 3.9K 220K 220K 4.7K 4.7K	± 5% ± 5% ± 5% ± 5% ± 5% ± 10% ± 10%	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F 240/F
R312 R313 R314 R315 R316 R317 R318	1K 1K 560 3·3K 3·3K 1K 1K 25µ	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 25V TCC E1072/7 or Callins K8156	258/E 258/E 265/A 244/D 244/D 258/E	R200 R201 R202 R203 R204 R205 R206 R207	15K 33K 3.9K 220K 220K 4.7K 4.7K 3.9K	± 5% ± 5% ± 5% ± 5% ± 10% ± 10% ± 5%	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F
R312 R313 R314 R315 R316 R317 R318	1K 1K 560 3·3K 3·3K 1K 1K	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 25V TCC E1072/7 or Callins K8156 6V TCC E1072/4 or Callins	258/E 258/E 265/A 244/D 244/D 258/E 258/E	R200 R201 R202 R203 R204 R205 R206 R207 R208	15K 33K 3.9K 220K 220K 4.7K 4.7K 3.9K 820	± 5% ± 5% ± 5% ± 5% ± 10% ± 10% ± 5% ± 5%	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F 240/F 241/B
R312 R313 R314 R315 R316 R317 R318 C300	1 K 1 K 560 3·3 K 3·3 K 1 K 1 K 25 μ	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 25V TCC E1072/7 or Callins K8156	258/E 258/E 265/A 244/D 244/D 258/E 258/E 465/G	R200 R201 R202 R203 R204 R205 R206 R207 R208 R209	15K 33K 3.9K 220K 220K 4.7K 4.7K 3.9K	± 5% ± 5% ± 5% ± 5% ± 10% ± 10% ± 5%	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F 240/F 241/B 260/C 290/D 241/B
R312 R313 R314 R315 R316 R317 R318	1K 1K 560 3·3K 3·3K 1K 1K 25µ	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 25V TCC E1072/7 or Callins K8156 6V TCC E1072/4 or Callins K8092 6V TCC E1072/4 or Callins K8092	258/E 258/E 265/A 244/D 244/D 258/E 258/E	R200 R201 R202 R203 R204 R205 R206 R207 R208	15K 33K 3.9K 220K 220K 4.7K 4.7K 3.9K 820 180	± 5% ± 5% ± 5% ± 5% ± 10% ± 10% ± 5% ± 5% ± 5%	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F 240/F 241/B 260/C 290/D 241/B 260/C
R312 R313 R314 R315 R316 R317 R318 C300	1 K 1 K 560 3·3 K 3·3 K 1 K 1 K 25 μ	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 25V TCC E1072/7 or Callins K8156 6V TCC E1072/4 or Callins K8092 6V TCC E1072/4 or Callins K8092 25V TCC E1072/7 or Callins	258/E 258/E 265/A 244/D 244/D 258/E 258/E 465/G 455/B	R200 R201 R202 R203 R204 R205 R206 R207 R208 R209 R210 R211 R212	15K 33K 3.9K 220K 220K 4.7K 4.7K 3.9K 820 180 3.9K 820 180	± 5% ± 5% ± 5% ± 10% ± 10% ± 5% ± 5% ± 5% ± 5% ± 5% ± 5%	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F 240/F 241/B 260/C 290/D 241/B 260/C 290/D
R312 R313 R314 R315 R316 R317 R318 C300 C301	1 K 1 K 560 3·3 K 3·3 K 1 K 1 K 25 μ 100 μ	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 25V TCC E1072/7 or Callins K8156 6V TCC E1072/4 or Callins K8092 6V TCC E1072/4 or Callins K8092	258/E 258/E 265/A 244/D 244/D 258/E 258/E 465/G	R200 R201 R202 R203 R204 R205 R206 R207 R208 R209 R210 R211 R212 R213	15K 33K 3-9K 220K 220K 4-7K 4-7K 3-9K 820 180 3-9K 820 180 33K	± 5% ± 5% ± 5% ± 10% ± 10% ± 5% ± 5% ± 5% ± 5% ± 5% ± 5% ± 5%	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F 240/F 241/B 260/C 290/D 241/B 260/C 290/D 209/E
R312 R313 R314 R315 R316 R317 R318 C300 C301	1 K 1 K 560 3·3 K 3·3 K 1 K 1 K 25 μ 100 μ	±10% ±10% ±10% ±5% ±5% ±10%	Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM Welwyn F20 or Iskra UPM Welwyn F20 or Iskra UPM Dubilier BTT or Iskra UPM Dubilier BTT or Iskra UPM 25V TCC E1072/7 or Callins K8156 6V TCC E1072/4 or Callins K8092 6V TCC E1072/4 or Callins K8092 25V TCC E1072/7 or Callins	258/E 258/E 265/A 244/D 244/D 258/E 258/E 465/G 455/B	R200 R201 R202 R203 R204 R205 R206 R207 R208 R209 R210 R211 R212	15K 33K 3.9K 220K 220K 4.7K 4.7K 3.9K 820 180 3.9K 820 180	± 5% ± 5% ± 5% ± 10% ± 10% ± 5% ± 5% ± 5% ± 5% ± 5% ± 5% ± 5% ± 5	Dubilier BTT or Iskra UPM	209/E 241/B 187/D 187/D 240/F 240/F 241/B 260/C 290/D 241/B 260/C 290/D

	Value	Tol.	Makers reference	Stock no	1	Value	Tol.	Makers reference	Stock no
R216	220K	5%	Dubilier BTT or Iskra UPM	187/D	C400	·068µ		250V Hunts AM3421 or Mullar	d
R217	15K	5%	Dubilier BTT or Iskra UPM	224/D				C280AE/P68K or PMX8	500/D
R217	1 M	+10%	Dubilier BTT or Iskra UPM	165/C	C401	$2\mu$		25V Callins KSPC 57-7/3	484/
R219	1 M	10%	Dubilier BTT or Iskra UPM	165/C	C402	$2 \cdot 2\mu$		250V Hunts AM3437 or	
R220	1 M	+ 10%	Dubilier BTT or Iskra UPM	165/C				Mullard C280AE/A2M2	483/A
R221	1 M	+10%	Dubilier BTT or Iskra UPM	165/C	C403	2·2 µ		250V Hunts AM3437 or	
11221		1, 1070						Mullard C280AE/A2M2	483/A
C200	$\cdot 33\mu$		Hunts AM 3428 or Mullard		C404	1000p		Erie AP Epitex Insulated	516/J
0200	00,0		C280AE/A330K	493/A	C405	$50\mu$		12V TCC E1072/6	
C201	$\cdot 33\mu$		Hunts AM 3428 or Mullard					or Callins KSPC4-4/1	460/A
0201	00/		C280 AE/A 330K	493/A	C406	$12\mu$		50V TCC E1072/9	
C202	·33µ		Hunts AM 3428 or Mullard			,		or Callins KSPC7-9/1	472/B
0202	00/-		C280 AE/A 330K	493/A	C407	$2 \cdot 2\mu$		250V Hunts AM3437 or	
C203	$\cdot 33\mu$		Hunts AM 3428 or Mullard			,		Mullard C280AE/A2M2	483/A
0200	00,0		C280 AE/A 330K	493/A	C408	1000p	)	Erie AP Epitex Insulated	516/J
Tr200			BC 109		Tr400			BC109	
Tr201			BC 109		Tr401			BC109	
11201					Tr402			BC109	
Quad	22 /	\ mnlifi	ier Board M.12017, Fig.	7					
		-							
R400	15K	10%	Dubilier BTT or Iskra UPM	224/C					0
R401	15K	10%	Dubilier BTT or Iskra UPM	224/C	Quad	33 F	ower	Supply Board M.12032, I	-ıg. 9
R402	47K	10%	Dubilier BTT or Iskra UPM	208/F	DEOO	120	10%	Dubilier BTT or Iskra UPM	300/B
				202/4	R500	120	- 10%	Dubilier BTT or Iskra UPM	300/B
R404	270	10%	Dubilier BTT or Iskra UPM	283/A	R501	220	. 10%	Dubilier BTT or Iskra UPM	285/A
R405	4·7K	10%	Dubilier BTT or Iskra UPM	240/F	R502	220	. 10%	Dubliler BTT of Iskia OT W	200/7
R406	270K	5%	Welwyn F20 or Iskra UPM	185/F	0500	0.40		16V Mullard C437CB/E640	451/A
R407	100K	5%	Welwyn F20 or Iskra UPM	200/D	C500	640µ			451/A
R408	4-7K	10%	Dubilier BTT or Iskra UPM	240/F	C501	$640\mu$		16V Mullard C437CB/E640	451/A 453/C
R409	15K	10%	Dubilier BTT or Iskra UPM	224/C	C502	$400\mu$		25V Mullard C437AR/F400	455/C
R410	10K	10%	Dubilier BTT or Iskra UPM	230/E	C503	$50\mu$		12V TCC E1072/6 or Callins	460/A
R411	1.8K	5%	Welwyn F20 or Iskra UPM	253/B				KSPC4-4/1	460/A
		E 0 /	141 1 EQQ 1-1 LIDM	270/5	CEO4	50		T 2V TCC F1072/b or Callins	

270/F

257/A

C504

 $50\mu$ 

R412

R413

5%

10%

470

1.2K

Welwyn F20 or Iskra UPM

Dubilier BTT or Iskra UPM

460/A

12V TCC E1072/6 or Callins

KSPC4-4/1

MR500 MR501 MR502 MR503	Value	Tol.	Makers reference Texas Instruments 1S2120 Texas Instruments 1S920 Texas Instruments 1S920 Texas Instruments 1S920	Stock no
,,,,,			Mains Transformer to Acoustical Drg. A12033 Iss. 2	

	Value	101.	William Co.	
MR500 MR501 MR502 MR503			Texas Instruments 1S2120 Texas Instruments 1S920 Texas Instruments 1S920 Texas Instruments 1S920	
			Mains Transformer to Acoustical Drg. A12033 Iss. 2	

C10 C11 C12 C13 C14 C15 C16	± 10% ± 10% ± 10%	Makers reference Hunts SLM46A Hunts SLM60A Hunts SLM60A Hunts SLM60A Hunts SLM60A Hunts SLM60A Hunts SLM41A Hunts SLM41A	Stock no 502/A 514/N 514/N 514/N 514/N 505/O 505/O
L1 L2		To Acoustical Drg A11902 To Acoustical Drg A11902	

Quad	33 F	ilter B	oard M.12029, Fig. 8	
R3	5.6K	+5%	Dubilier BTT or Iskra UPM	237/D
R4	5.6K	+5%	Dubilier BTT or Iskra UPM	237/D
R5	10K	+ 10%	Dubilier BTT or Iskra UPM	230/E
R6	560	10%	Dubilier BTT or Iskra UPM	265/A
R7	1 M	+10%	Dubilier BTT or Iskra UPM	165/C
	100	+10%	Dubilier BTT or Iskra UPM	305/F
R8		+10%	Dubilier BTT or Iskra UPM	305/F
R9	100	+5%	Dubilier BTT or Iskra UPM	237/D
R10	5.6K		Dubilier BTT or Iskra UPM	237/D
R11	5.6K	±5%	Dubilier BTT or Iskra UPM	165/C
R12	1 M	±10%	Dubilier BTT or Iskra UPM	230/E
R13	10K	±10%	Dubilier BTT or Iskra UPM	265/A
R14	560	10%		240/F
R15	4.7K	±10%	Dubilier BTT or Iskra UPM	240/F
R16	4.7K	± 10%	Dubilier BTT or Iskra UPM	240/1
C1	٠033μ	+10%	Hunts SLM46A	502/A
C2	·033 $\mu$	-10%	Hunts SLM46A	502/A
C3	$-033\mu$		Hunts SLM46A	502/A
C4	·033 $\mu$	10%	Hunts SLM46A	502/A
C5	$100\mu$		6V TCC E1072/4 or	
0.5	, σομ		Callins K8092	455/B

6V TCC E1072/4 or

Callins K8092

Hunts SLM46A

Hunts SLM46A

Hunts SLM46A

455/B

502/A

502/A

502/A

1				
	Quad	33 Genera	al, Fig. 3	
	RV1-2	50K+50K	Plessey EC2S to Drg 404/8/02403/015	385/B
	RV3/6	10K+10K	Morganite to Acoustical Drg A11926·1	376/B
	RV4/7	47K+47K	Morganite to Acoustical Drg A11924·1	382/A
	RV5	1 K	AB Metal to Acoustical Drg A11923-1	370/D
	RV8-9	25K+25K	Morganite to Acoustical Drg A11925-1	380/A
	C17	1000p	Erie AD or equivalent	516/I
	LP1	1W	5mm Lilliput Tubular Type 674	690/1
	FS1		2A (250V) Antisurge (20×5mm) Beswick TDC 123	675/N
			Mains Filter SKF24R Dubilier	441/A

C6

C7

C8

 $100\mu$ 

 $\cdot 033 \mu$ 

 $\pm 10\%$ 

 $-033\mu \pm 10\%$ 

 $033\mu \pm 10\%$ 

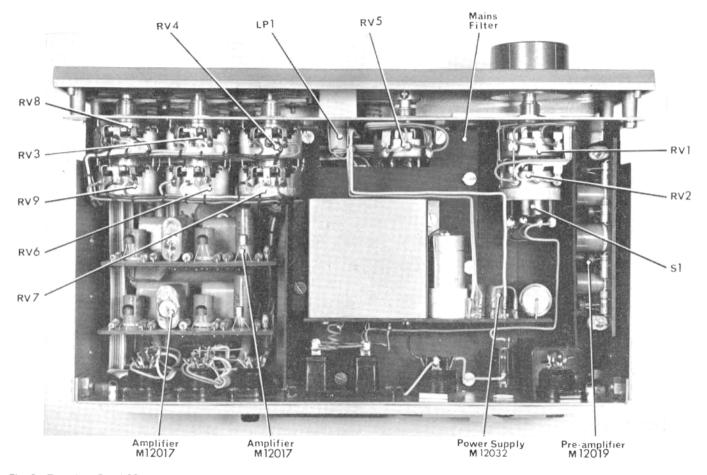
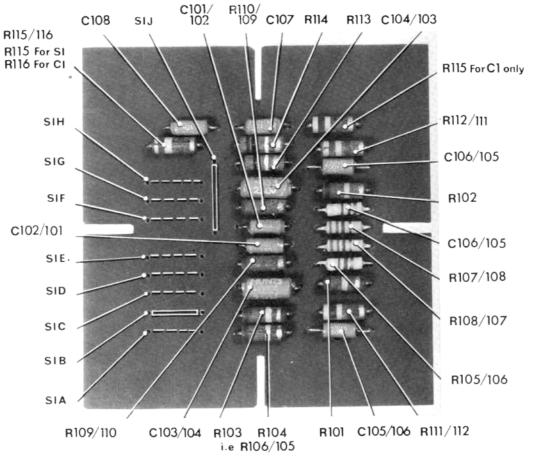


Fig. 3 Top view Quad 33



1st number is component ref. in M1, 2nd number is component ref. in M2. i.e. R106/105 is R106 when adaptor is in M1, and R105 when adaptor is in M2.

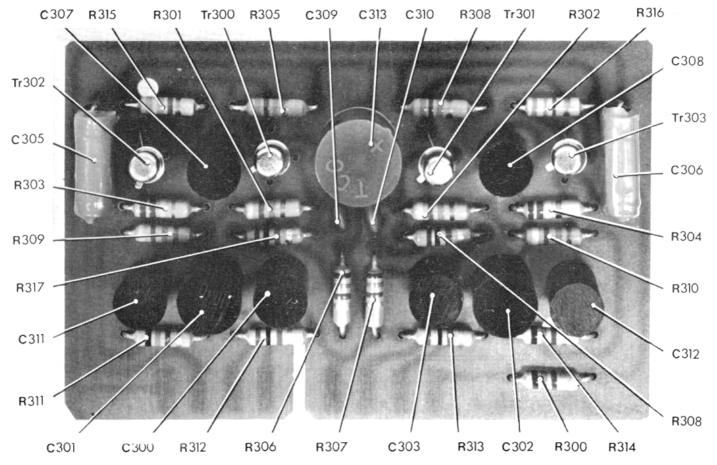


Fig. 5 Disc Pre-Amplifier Board M.12019 (issue 4)

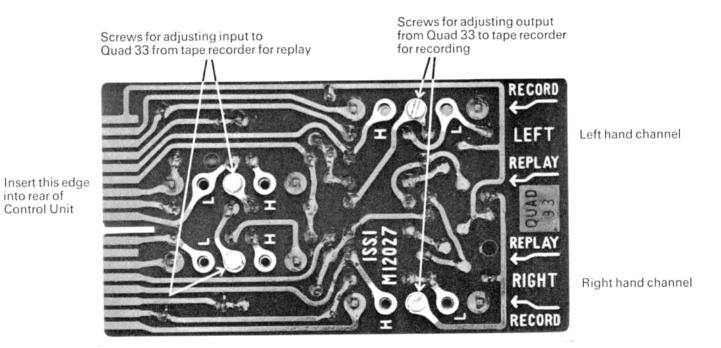


Fig. 6 (a) Tape Adaptor Board under side showing pre-set signal level screws in the M position

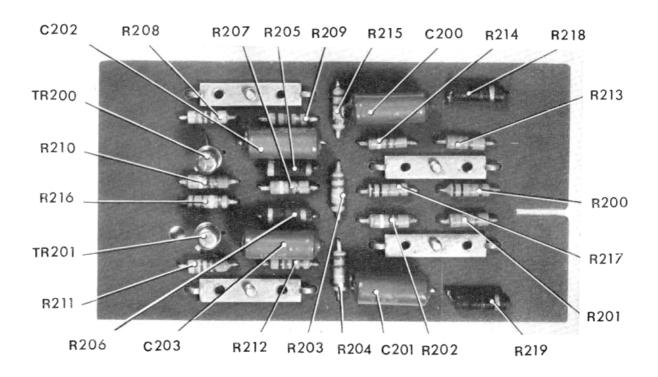


Fig. 6 (b) Tape Adaptor Board M.12027, top side (issue 1)

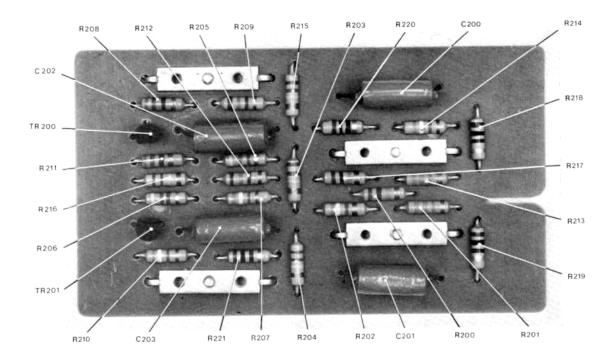


Fig. 6 (c) Tape Adaptor Board M.12027, top side (issue 3)

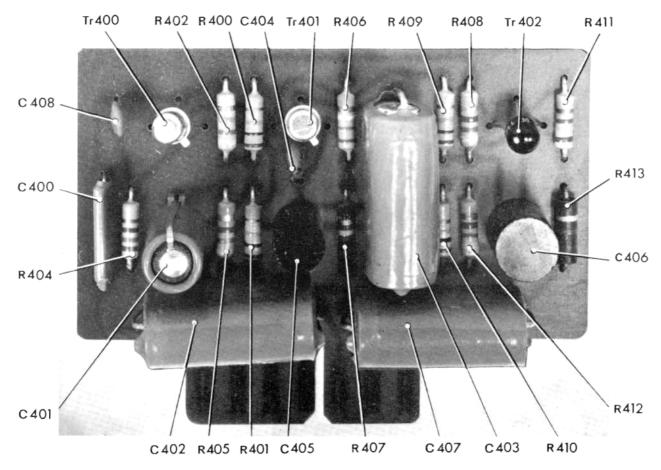


Fig. 7 (a) Amplifier Board M.12017 (issue 2)

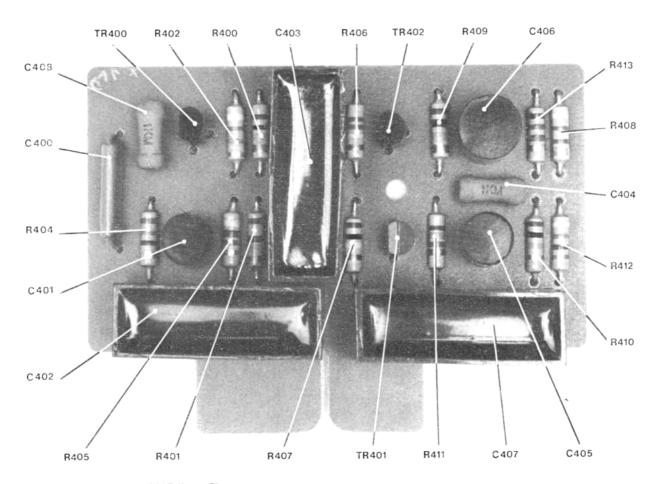


Fig. 7 (b) Amplifier Board M.12017 (issue 3)

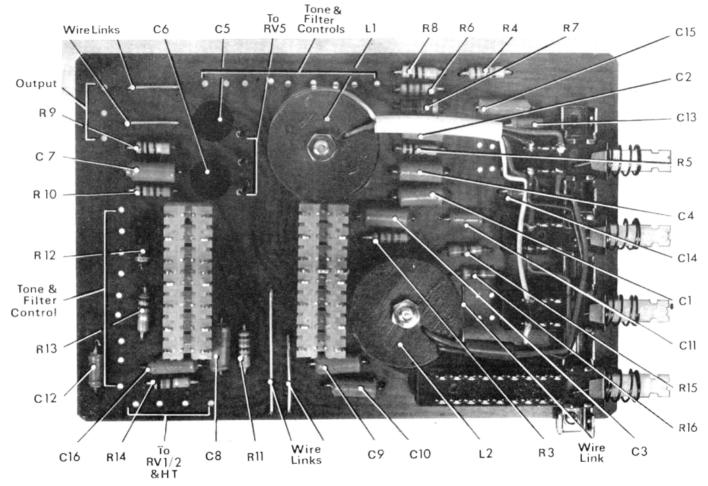


Fig. 8 Filter Board M.12029

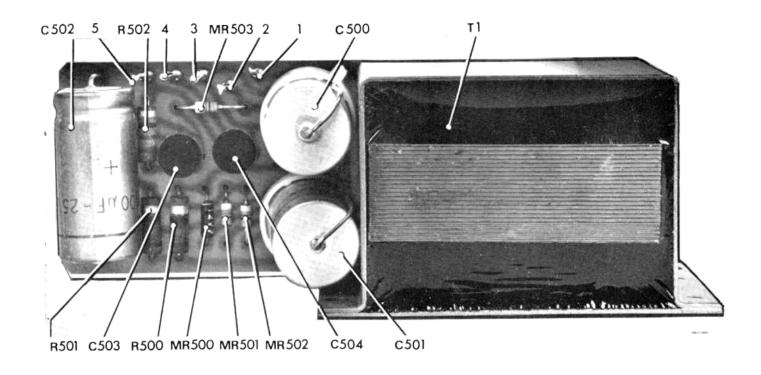


Fig. 9 Power Supply Board M.12032

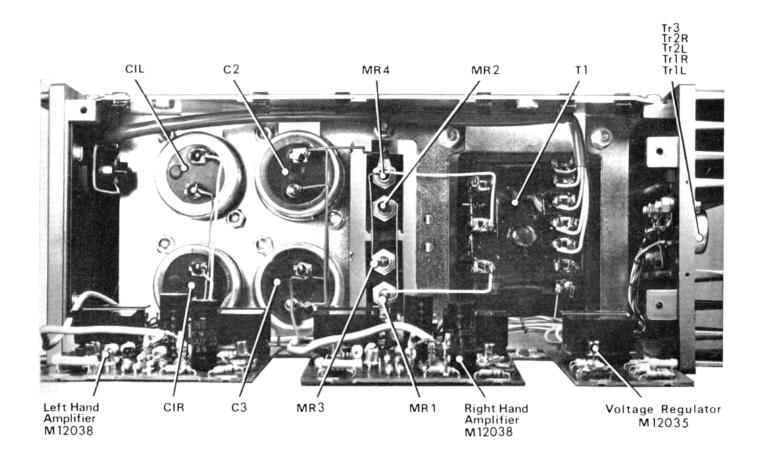


Fig. 10 Under side view, Quad 303

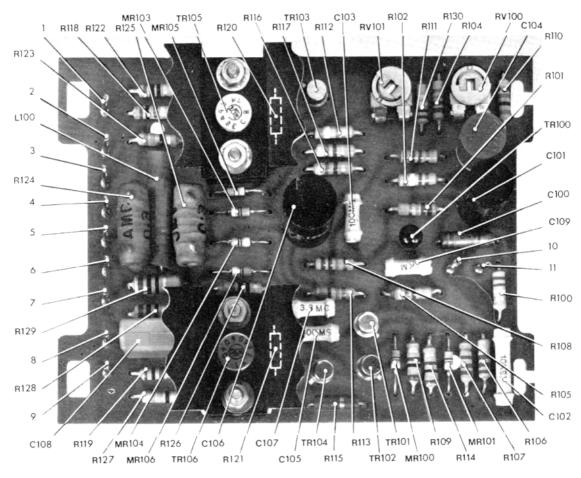


Fig. 11 (a) Driver Board M.12038 (issue 9)

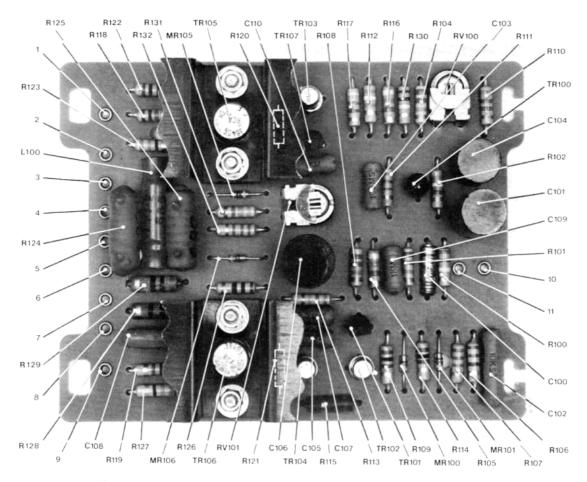


Fig. 11 (b) Driver Board M.12038 (issue 10)

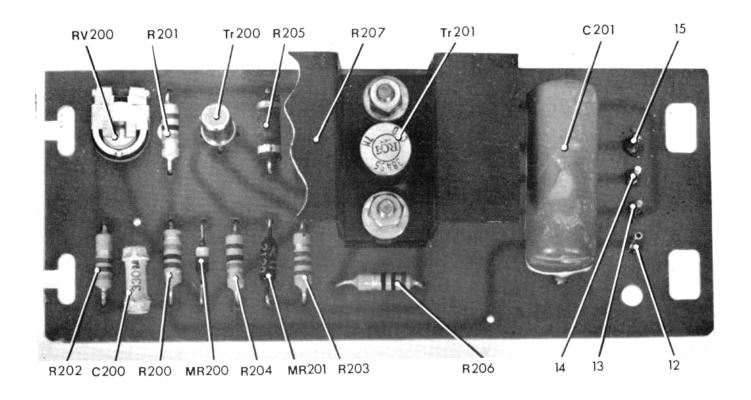


Fig. 12 Regulator Board M.12035

